



Coolant Fed with a Double Margin Design for Longer Tool Life and Higher Performance



Tool Size	3XD EDP No.	List \$	5XD EDP No.	List \$
3.0 mm	TA209744.0300	66.84	TA219744.0300	78.66
3.1 mm	TA209744.0310	66.84	TA219744.0310	78.66
3.15 mm	TA209744.0315	66.84	TA219744.0315	78.66
1/8"	TA209744.0318	66.84	TA219744.0318	78.66
3.2 mm	TA209744.0320	66.84	TA219744.0320	78.66
3.22 mm	TA209744.0322	66.84	TA219744.0322	78.66
3.25	TA209744.0325	66.84	TA219744.0325	78.66
3.3 mm	TA209744.0330	66.84	TA219744.0330	78.66
3.35 mm	TA209744.0335	66.84	TA219744.0335	78.66
3.38 mm	TA209744.0338	66.84	TA219744.0338	78.66
3.4 mm	TA209744.0340	66.84	TA219744.0340	78.66
3.5 mm	TA209744.0350	66.84	TA219744.0350	78.66
9/64" (#28)	TA209744.0357	66.84	TA219744.0357	78.66
3.6 mm	TA209744.0360	66.84	TA219744.0360	78.66
3.65 mm	TA209744.0365	66.84	TA219744.0365	78.66
3.7 mm	TA209744.0370	66.84	TA219744.0370	78.66
#25	TA209744.0380	66.84	TA219744.0380	78.66
3.85 mm	TA209744.0385	66.84	TA219744.0385	78.66
3.88 mm	TA209744.0388	66.84	TA219744.0388	78.66
3.9 mm	TA209744.0390	66.84	TA219744.0390	78.66
5/32"	TA209744.0397	66.84	TA219744.0397	78.66
4.0mm	TA209744.0400	66.84	TA219744.0400	78.66
#21	TA209744.0404	66.84	TA219744.0404	78.66
4.1 mm	TA209744.0410	66.84	TA219744.0410	78.66
4.15 mm	TA209744.0415	66.84	TA219744.0415	78.66
4.2 mm	TA209744.0420	66.84	TA219744.0420	78.66
#18	TA209744.0430	66.84	TA219744.0430	78.66
4.35 mm	TA209744.0435	66.84	TA219744.0435	78.66
11/64"	TA209744.0437	66.84	TA219744.0437	78.66
4.4 mm	TA209744.0440	66.84	TA219744.0440	78.66
4.45 mm	TA209744.0445	66.84	TA219744.0445	78.66
4.5 mm	TA209744.0450	66.84	TA219744.0450	78.66
4.6 mm	TA209744.0460	66.84	TA219744.0460	78.66
4.65 mm	TA209744.0465	66.84	TA219744.0465	78.66
4.7 mm	TA209744.0470	66.84	TA219744.0470	78.66
3/16"	TA209744.0476	66.84	TA219744.0476	78.66
4.8 mm	TA209744.0480	66.84	TA219744.0480	78.66
4.9 mm	TA209744.0490	66.84	TA219744.0490	78.66
5.0 mm	TA209744.0500	66.84	TA219744.0500	78.66
5.1 mm	TA209744.0510	66.84	TA219744.0510	78.66
#7	TA209744.0511	66.84	TA219744.0511	78.66
13/64"	TA209744.0516	66.84	TA219744.0516	78.66
5.2 mm	TA209744.0520	66.84	TA219744.0520	78.66
5.3 mm	TA209744.0530	66.84	TA219744.0530	78.66
5.4 mm	TA209744.0540	66.84	TA219744.0540	78.66
#3	TA209744.0541	66.84	TA219744.0541	78.66
5.5 mm	TA209744.0550	66.84	TA219744.0550	78.66
7/32"	TA209744.0556	66.84	TA219744.0556	78.66
5.6 mm	TA209744.0560	66.84	TA219744.0560	78.66
5.7 mm	TA209744.0570	66.84	TA219744.0570	78.66
5.75 mm	TA209744.0575	66.84	TA219744.0575	78.66
5.8 mm	TA209744.0580	66.84	TA219744.0580	78.66
5.9 mm	TA209744.0590	66.84	TA219744.0590	78.66
15/64"	TA209744.0595	66.84	TA219744.0595	78.66
6.0 mm	TA209744.0600	66.84	TA219744.0600	78.66
6.1 mm	TA209744.0610	75.13	TA219744.0610	88.35
6.2 mm	TA209744.0620	75.13	TA219744.0620	88.35
6.3 mm	TA209744.0630	75.13	TA219744.0630	88.35
1/4"	TA209744.0635	75.13	TA219744.0635	88.35
6.4 mm	TA209744.0640	75.13	TA219744.0640	88.35
6.5 mm	TA209744.0650	75.13	TA219744.0650	88.35
F	TA209744.0653	75.13	TA219744.0653	88.35

Tool Size	3XD EDP No.	List \$	5XD EDP No.	List \$
6.6 mm	TA209744.0660	75.13	TA219744.0660	88.35
6.7mm	TA209744.0670	75.13	TA219744.0670	88.35
17/64"	TA209744.0675	75.13	TA219744.0675	88.35
6.8 mm	TA209744.0680	75.13	TA219744.0680	88.35
6.9 mm	TA209744.0690	75.13	TA219744.0690	88.35
7.0 mm	TA209744.0700	75.13	TA219744.0700	88.35
7.1 mm	TA209744.0710	75.13	TA219744.0710	88.35
9/32"	TA209744.0715	75.13	TA219744.0715	88.35
7.2 mm	TA209744.0720	75.13	TA219744.0720	88.35
7.25 mm	TA209744.0725	75.13	TA219744.0725	88.35
7.3 mm	TA209744.0730	75.13	TA219744.0730	88.35
7.4 mm	TA209744.0740	75.13	TA219744.0740	88.35
7.45 mm	TA209744.0745	75.13	TA219744.0745	88.35
7.5 mm	TA209744.0750	75.13	TA219744.0750	88.35
19/64"	TA209744.0754	75.13	TA219744.0754	88.35
7.6 mm	TA209744.0760	75.13	TA219744.0760	88.35
7.7 mm	TA209744.0770	75.13	TA219744.0770	88.35
7.8 mm	TA209744.0780	75.13	TA219744.0780	88.35
7.9 mm	TA209744.0790	75.13	TA219744.0790	88.35
5/16"	TA209744.0794	75.13	TA219744.0794	88.35
8.0 mm	TA209744.0800	75.13	TA219744.0800	88.35
8.1 mm	TA209744.0810	90.79	TA219744.0810	106.78
8.2 mm	TA209744.0820	90.79	TA219744.0820	106.78
8.3 mm	TA209744.0830	90.79	TA219744.0830	106.78
21/64"	TA209744.0833	90.79	TA219744.0833	106.78
8.4 mm	TA209744.0840	90.79	TA219744.0840	106.78
8.45 mm	TA209744.0845	90.79	TA219744.0845	106.78
8.5 mm	TA209744.0850	90.79	TA219744.0850	106.78
8.6 mm	TA209744.0860	90.79	TA219744.0860	106.78
8.7 mm	TA209744.0870	90.79	TA219744.0870	106.78
11/32"	TA209744.0873	90.79	TA219744.0873	106.78
8.8 mm	TA209744.0880	90.79	TA219744.0880	106.78
8.9 mm	TA209744.0890	90.79	TA219744.0890	106.78
9.0 mm	TA209744.0900	90.79	TA219744.0900	106.78
9.05 mm	TA209744.0905	90.79	TA219744.0905	106.78
9.1 mm	TA209744.0910	90.79	TA219744.0910	106.78
23/64"	TA209744.0913	90.79	TA219744.0913	106.78
9.2 mm	TA209744.0920	90.79	TA219744.0920	106.78
9.3 mm	TA209744.0930	90.79	TA219744.0930	106.78
9.35 mm	TA209744.0935	90.79	TA219744.0935	106.78
9.4 mm	TA209744.0940	90.79	TA219744.0940	106.78
9.45 mm	TA209744.0945	90.79	TA219744.0945	106.78
9.5 mm	TA209744.0950	90.79	TA219744.0950	106.78
3/8"	TA209744.0953	90.79	TA219744.0953	106.78
9.6 mm	TA209744.0960	90.79	TA219744.0960	106.78
9.7 mm	TA209744.0970	90.79	TA219744.0970	106.78
9.8 mm	TA209744.0980	90.79	TA219744.0980	106.78
9.9 mm	TA209744.0990	90.79	TA219744.0990	106.78
25/64"	TA209744.0992	90.79	TA219744.0992	106.78
10.0 mm	TA209744.1000	90.79	TA219744.1000	106.78
10.1 mm	TA209744.1010	122.29	TA219744.1010	143.96
10.2 mm	TA209744.1020	122.29	TA219744.1020	143.96
10.25 mm	TA209744.1025	122.29	TA219744.1025	143.96
10.3 mm	TA209744.1030	122.29	TA219744.1030	143.96
13/32"	TA209744.1032	122.29	TA219744.1032	143.96
10.35 mm	TA209744.1035	122.29	TA219744.1035	143.96
10.4 mm	TA209744.1040	122.29	TA219744.1040	143.96
10.5 mm	TA209744.1050	122.29	TA219744.1050	143.96
10.55 mm	TA209744.1055	122.29	TA219744.1055	143.96
10.6 mm	TA209744.1060	122.29	TA219744.1060	143.96
10.7 mm	TA209744.1070	122.29	TA219744.1070	143.96
27/64"	TA209744.1072	122.29	TA219744.1072	143.96

Tool Size	3XD EDP No.	List \$	5XD EDP No.	List \$
10.8 mm	TA209744.1080	122.29	TA219744.1080	143.96
10.9 mm	TA209744.1090	122.29	TA219744.1090	143.96
11.0 mm	TA209744.1100	122.29	TA219744.1100	143.96
11.1 mm	TA209744.1110	122.29	TA219744.1110	143.96
7/16"	TA209744.1111	122.29	TA219744.1111	143.96
11.2 mm	TA209744.1120	122.29	TA219744.1120	143.96
11.25 mm	TA209744.1125	122.29	TA219744.1125	143.96
11.3 mm	TA209744.1130	122.29	TA219744.1130	143.96
11.35 mm	TA209744.1135	122.29	TA219744.1135	143.96
11.4 mm	TA209744.1140	122.29	TA219744.1140	143.96
11.45 mm	TA209744.1145	122.29	TA219744.1145	143.96
11.5 mm	TA209744.1150	122.29	TA219744.1150	143.96
29/64"	TA209744.1151	122.29	TA219744.1151	143.96
11.6 mm	TA209744.1160	122.29	TA219744.1160	143.96
11.7 mm	TA209744.1170	122.29	TA219744.1170	143.96
11.8 mm	TA209744.1180	122.29	TA219744.1180	143.96
11.9 mm	TA209744.1190	122.29	TA219744.1190	143.96
15/32"	TA209744.1191	122.29	TA219744.1191	143.96
12.0 mm	TA209744.1200	178.22	TA219744.1200	209.57
12.15 mm	TA209744.1215	178.22	TA219744.1215	209.57
12.2 mm	TA209744.1220	178.22	TA219744.1220	209.57
12.3 mm	TA209744.1230	178.22	TA219744.1230	209.57
12.5 mm	TA209744.1250	178.22	TA219744.1250	209.57
12.55 mm	TA209744.1255	178.22	TA219744.1255	209.57
12.6 mm	TA209744.1260	178.22	TA219744.1260	209.57
1/2"	TA209744.1270	178.22	TA219744.1270	209.57
12.8 mm	TA209744.1280	178.22	TA219744.1280	209.57
13.0 mm	TA209744.1300	178.22	TA219744.1300	209.57
13.1 mm	TA209744.1310	178.22	TA219744.1310	209.57
13.3 mm	TA209744.1330	178.22	TA219744.1330	209.57
13.35 mm	TA209744.1335	178.22	TA219744.1335	209.57
13.45 mm	TA209744.1345	178.22	TA219744.1345	209.57
17/32"	TA209744.1349	178.22	TA219744.1349	209.57
13.5 mm	TA209744.1350	178.22	TA219744.1350	209.57
13.6 mm	TA209744.1360	178.22	TA219744.1360	209.57
13.65 mm	TA209744.1365	178.22	TA219744.1365	209.57
13.7 mm	TA209744.1370	178.22	TA219744.1370	209.57
13.8 mm	TA209744.1380	178.22	TA219744.1380	209.57
35/64"	TA209744.1389	178.22	TA219744.1389	209.57
14.0 mm	TA209744.1400	178.22	TA219744.1400	209.57
14.1 mm	TA209744.1410	217.41	TA219744.1410	255.81
9/16"	TA209744.1429	217.41	TA219744.1429	255.81
14.5 mm	TA209744.1450	217.41	TA219744.1450	255.81
14.6 mm	TA209744.1460	217.41	TA219744.1460	255.81
37/64"	TA209744.1468	217.41	TA219744.1468	255.81
14.8 mm	TA209744.1480	217.41	TA219744.1480	255.81
15.0 mm	TA209744.1500	217.41	TA219744.1500	255.81



One Tap for Multiple Materials

Spiral Point



UNC – PLUG STYLE – 2B / 3B Class of Fit DIN

Size	DIN / ANSI			
	NT2 Coated		TICN Coated	
	EDP No.	List \$	EDP No.	List \$
#4-40	BU497300.5003	18.51	BU499300.5003	23.54
#5-40	BU497300.5004	18.75	BU499300.5004	24.26
#6-32	BU497300.5005	15.93	BU499300.5005	20.97
#8-32	BU497300.5006	15.93	BU499300.5006	20.97
#10-24	BU497300.5007	16.64	BU499300.5007	22.97
#12-24	BU497300.5008	17.69	BU499300.5008	22.85
1/4-20	BU497300.5009	16.64	BU499300.5009	22.97
5/16-18	BU497300.5010	17.94	BU499300.5010	26.36
3/8-16	BU497300.5011	20.62	BU499300.5011	29.18
7/16-14	CU497300.5012	26.48	CU499300.5012	37.97
1/2-13	CU497300.5013	31.87	CU499300.5013	45.11
9/16-12	CU497300.5014	45.00	CU499300.5014	59.76
5/8-11	CU497300.5015	54.38	CU499300.5015	70.42
3/4-10	CU497300.5016	83.42	CU499300.5016	108.39
7/8-9	CU497300.5017	137.22	CU499300.5017	151.16
1"-8	CU497300.5018	182.73	CU499300.5018	200.38

Spiral Flute



UNC – SEMI-BOTTOMING STYLE – 2B / 3B Class of Fit

Size	DIN / ANSI			
	NT2 Coated		TICN Coated	
	EDP No.	List \$	EDP No.	List \$
#4-40	BU533200.5003	25.20	BU539300.5003	30.46
#5-40	BU533200.5004	25.78	BU539300.5004	31.40
#6-32	BU533200.5005	21.79	BU539300.5005	26.95
#8-32	BU533200.5006	21.79	BU539300.5006	26.95
#10-24	BU533200.5007	22.61	BU539300.5007	29.05
#12-24	BU533200.5008	24.72	BU539300.5008	29.53
1/4-20	BU533200.5009	23.90	BU539300.5009	30.46
5/16-18	BU533200.5010	27.19	BU539300.5010	35.86
3/8-16	BU533200.5011	30.46	BU539300.5011	39.26
7/16-14	CU533200.5012	39.15	CU539300.5012	50.98
1/2-13	CU533200.5013	46.52	CU539300.5013	60.12
9/16-12	CU533200.5014	70.31	CU539300.5014	85.78
5/8-11	CU533200.5015	79.68	CU539300.5015	96.44
3/4-10	CU533200.5016	108.63	CU539300.5016	134.29
7/8-9	CU533200.5017	172.02	CU539300.5017	180.45
1"-8	CU533200.5018	201.56	CU539300.5018	212.11

UNF – PLUG STYLE – 2B / 3B Class of Fit DIN

#4-48	BU497300.5037	18.51	BU499300.5037	24.26
#5-44	BU497300.5038	20.62	BU499300.5038	25.20
#6-40	BU497300.5039	18.75	BU499300.5039	22.38
#8-36	BU497300.5040	17.59	BU499300.5040	22.14
#10-32	BU497300.5041	16.64	BU499300.5041	22.97
#12-28	BU497300.5042	17.69	BU499300.5042	22.97
1/4-28	BU497300.5043	16.64	BU499300.5043	22.97
5/16-24	BU497300.5044	18.51	BU499300.5044	25.08
3/8-24	BU497300.5045	21.21	BU499300.5045	26.95
7/16-20	CU497300.5046	27.19	CU499300.5046	38.67
1/2-20	CU497300.5047	32.58	CU499300.5047	45.81
9/16-18	CU497300.5048	47.70	CU499300.5048	64.46
5/8-18	CU497300.5049	58.48	CU499300.5049	74.65
3/4-16	CU497300.5050	91.52	CU499300.5050	116.72
7/8-14	CU497300.5051	144.13	CU499300.5051	160.54
1"-12	CU497300.5052	191.89	CU499300.5052	191.89

UNF – SEMI-BOTTOMING STYLE – 2B / 3B Class of Fit

#4-48	BU533200.5037	25.20	BU539300.5037	31.52
#5-44	BU533200.5038	27.89	BU539300.5038	32.47
#6-40	BU533200.5039	21.79	BU539300.5039	28.83
#8-36	BU533200.5040	23.68	BU539300.5040	28.24
#10-32	BU533200.5041	22.61	BU539300.5041	29.05
#12-28	BU533200.5042	24.72	BU539300.5042	29.76
1/4-28	BU533200.5043	23.90	BU539300.5043	30.46
5/16-24	BU533200.5044	27.19	BU539300.5044	35.86
3/8-24	BU533200.5045	30.46	BU539300.5045	39.26
7/16-20	CU533200.5046	39.15	CU539300.5046	50.98
1/2-20	CU533200.5047	46.52	CU539300.5047	60.12
9/16-18	CU533200.5048	76.99	CU539300.5048	95.61
5/8-18	CU533200.5049	86.82	CU539300.5049	103.83
3/4-16	CU533200.5050	113.90	CU539300.5050	139.68
7/8-14	CU533200.5051	180.10	CU539300.5051	187.49
1"-12	CU533200.5052	208.58	CU539300.5052	216.79

Spiral Point



METRIC COARSE – PLUG STYLE – 6H Class of Fit

DIN / ANSI					DIN / DIN				
Size	NT2 Coated		TICN Coated		Size	NT2 Coated		TICN Coated	
	EDP No.	List \$	EDP No.	List \$		EDP No.	List \$	EDP No.	List \$
M 4 x 0.7	BU497300.0040	18.87	BU499300.0040	23.44	M 4 x 0.7	B1577300.0040	18.51	B1579300.0040	23.44
M 5 x 0.8	BU497300.0050	18.98	BU499300.0050	24.84	M 5 x 0.8	B1577300.0050	18.51	B1579300.0050	24.84
M 6 x 1.0	BU497300.0060	20.62	BU499300.0060	26.48	M 6 x 1.0	B1577300.0060	20.03	B1579300.0060	26.48
M 8 x 1.25	BU497300.0080	23.19	BU499300.0080	31.16	M 8 x 1.25	B1577300.0080	22.61	B1579300.0080	31.16
M 10 x 1.5	BU497300.0100	29.42	BU499300.0100	37.38	M 10 x 1.5	B1577300.0100	28.59	B1579300.0100	37.38
M 12 x 1.75	CU497300.0112	35.63	CU499300.0112	47.93	M 12 x 1.75	C1577300.0112	34.69	C1579300.0112	47.93
M 16 x 2.0	CU497300.0116	61.29	CU499300.0116	75.81	M 16 x 2.0	C1577300.0116	59.65	C1579300.0116	75.81
M 18 x 2.5	CU497300.0118	94.45	CU499300.0118	117.07	M 18 x 2.5	C1577300.0118	94.45	C1579300.0118	117.07
M 20 x 2.5	CU497300.0120	84.02	CU499300.0120	110.39	M 20 x 2.5	C1577300.0120	84.02	C1579300.0120	110.39
M 24 x 3.0	CU497300.0124	123.86	CU499300.0124	150.22	M 24 x 3.0	C1577300.0124	123.86	C1579300.0124	150.22



One Tap for Multiple Materials

Spiral Flute



METRIC COARSE – SEMI-BOTTOMING STYLE – 6H Class of Fit

DIN / ANSI					DIN / DIN				
Size	NT2 Coated		TICN Coated		Size	NT2 Coated		TICN Coated	
	EDP No.	List \$	EDP No.	List \$		EDP No.	List \$	EDP No.	List \$
M 4 x 0.7	BU533200.0040	23.19	BU539300.0040	27.77	M 4 x 0.7	B4933200.0040	22.61	B4939300.0040	27.77
M 5 x 0.8	BU533200.0050	23.19	BU539300.0050	29.05	M 5 x 0.8	B4933200.0050	22.61	B4939300.0050	29.05
M 6 x 1.0	BU533200.0060	24.61	BU539300.0060	30.46	M 6 x 1.0	B4933200.0060	23.90	B4939300.0060	30.46
M 8 x 1.25	BU533200.0080	30.70	BU539300.0080	38.67	M 8 x 1.25	B4933200.0080	29.87	B4939300.0080	38.67
M 10 x 1.5	BU533200.0100	33.52	BU539300.0100	41.48	M 10 x 1.5	B4933200.0100	32.58	B4939300.0100	41.48
M 12 x 1.75	CU533200.0112	42.30	CU539300.0112	54.60	M 12 x 1.75	C4933200.0112	41.13	C4939300.0112	54.60
M 16 x 2.0	CU533200.0116	68.08	CU539300.0116	82.61	M 16 x 2.0	C4933200.0116	66.21	C4939300.0116	82.61
M 18 x 2.5	CU533200.0118	103.12	CU539300.0118	125.73	M 18 x 2.5	C4933200.0118	103.12	C4939300.0118	125.73
M 20 x 2.5	CU533200.0120	96.67	CU539300.0120	123.04	M 20 x 2.5	C4933200.0120	96.67	C4939300.0120	123.04
M 24 x 3.0	CU533200.0124	131.37	CU539300.0124	157.73	M 24 x 3.0	C4933200.0124	131.37	C4939300.0124	157.73

Extended Length Spiral Point – Plug Style

UNC – 2B / 3B Class of Fit

Size	DIN / ANSI	
	NT2 Coated	
	EDP No.	List \$
#6-32	BU797300.5005	55.29
#8-32	BU797300.5006	50.95
#10-24	BU797300.5007	64.29
1/4-20	BU797300.5009	97.34
5/16-18	BU797300.5010	109.66
3/8-16	BU797300.5011	124.37
7/16-14	CU797300.5012	141.34
1/2-13	CU797300.5013	146.93
5/8-11	CU797300.5015	151.72

UNF – 2B / 3B Class of Fit

#6-40	BU797300.5039	56.31
#8-36	BU797300.5040	52.10
#10-32	BU797300.5041	64.29
1/4-28	BU797300.5043	97.34
5/16-24	BU797300.5044	110.23
3/8-24	BU797300.5045	124.93
7/16-20	CU797300.5046	142.04
1/2-20	CU797300.5047	147.62
5/8-18	CU797300.5049	155.94

METRIC COARSE – 6H Class of Fit

Size	DIN / DIN	
	NT2 Coated	
	EDP No.	List \$
M 3 x 0.5	B1667300.0030	78.87
M 4 x 0.7	B1667300.0040	75.11
M 5 x 0.8	B1667300.0050	88.23
M 6 x 1.0	B1667300.0060	90.62
M 8 x 1.25	B1667300.0080	138.28
M 10 x 1.5	C1667300.0100	154.11
M 12 x 1.75	C1667300.0112	185.81
M 14 x 2.0	C1667300.0114	232.43
M 16 x 2.0	C1667300.0116	202.67
M 18 x 2.5	C1667300.0118	289.07
M 20 x 2.5	C1667300.0120	292.16

Extended Length Spiral Flute – Semi-Bottoming

UNC – 2B / 3B Class of Fit

Size	DIN / ANSI	
	NT2 Coated	
	EDP No.	List \$
#6-32	BU783200.5005	61.20
#8-32	BU783200.5006	56.88
#10-24	BU783200.5007	70.33
1/4-20	BU783200.5009	104.76
5/16-18	BU783200.5010	119.11
3/8-16	BU783200.5011	134.39
7/16-14	CU783200.5012	154.34
1/2-13	CU783200.5013	161.86
5/8-11	CU783200.5015	177.59

UNF – 2B / 3B Class of Fit

#6-40	BU783200.5039	62.81
#8-36	BU783200.5040	58.14
#10-32	BU783200.5041	70.33
1/4-28	BU783200.5043	104.76
5/16-24	BU783200.5044	119.11
3/8-24	BU783200.5045	134.39
7/16-20	CU783200.5046	154.34
1/2-20	CU783200.5047	161.86
5/8-18	CU783200.5049	185.00

METRIC COARSE – 6H Class of Fit

Size	DIN / DIN	
	NT2 Coated	
	EDP No.	List \$
M 3 x 0.5	B5863200.0030	83.90
M 4 x 0.7	B5863200.0040	76.83
M 5 x 0.8	B5863200.0050	90.62
M 6 x 1.0	B5863200.0060	93.35
M 8 x 1.25	B5863200.0080	143.40
M 10 x 1.5	C5863200.0100	168.24
M 12 x 1.75	C5863200.0112	191.73
M 14 x 2.0	C5863200.0114	239.95
M 16 x 2.0	C5863200.0116	207.01
M 18 x 2.5	C5863200.0118	295.92
M 20 x 2.5	C5863200.0120	301.26

Roll Form



UNC – MultiTAP-FORM – 2B / 3B Class of Fit

Size	DIN / ANSI		DIN / ANSI	
	NT2 Coated		TICN Coated	
	EDP No.	List \$	EDP No.	List \$
#4-40	BU591410.5003	30.22	BU599010.5003	33.39
#5-40	BU591410.5004	31.64	BU599010.5004	34.87
#6-32	BU591410.5005	26.13	BU599010.5005	29.18
#8-32	BU591410.5006	26.13	BU599010.5006	29.18
#10-24	BU591410.5007	27.19	BU599010.5007	30.20
#12-24	BU591410.5008	29.18	BU599010.5008	31.24
1/4-20	BU591410.5009	28.72	BU599010.5009	31.58
5/16-18	BU591410.5010	32.69	BU599010.5010	36.81
3/8-16	BU591410.5011	36.69	BU599010.5011	40.92
7/16-14	CU031410.5012	58.95	CU039010.5012	63.49
1/2-13	CU031410.5013	60.71	CU039010.5013	65.32

UNF – MultiTAP-FORM – 2B / 3B Class of Fit

#4-48	BU591410.5037	34.69	BU599010.5037	37.85
#5-44	BU591410.5038	33.87	BU599010.5038	36.94
#6-40	BU591410.5039	26.13	BU599010.5039	29.86
#8-36	BU591410.5040	26.13	BU599010.5040	29.86
#10-32	BU591410.5041	27.19	BU599010.5041	30.90
#12-28	BU591410.5042	29.18	BU599010.5042	32.03
1/4-28	BU591410.5043	28.72	BU599010.5043	32.37
5/16-24	BU591410.5044	32.69	BU599010.5044	37.62
3/8-24	BU591410.5045	36.69	BU599010.5045	41.83
7/16-20	CU031410.5046	61.16	CU039010.5046	65.77
1/2-20	CU031410.5047	62.70	CU039010.5047	67.37

METRIC – MultiTAP-FORM – 6H Class of Fit

Size	DIN / DIN		DIN / DIN	
	NT2 Coated		TICN Coated	
	EDP No.	List \$	EDP No.	List \$
M 2 x 0.4	B5991400.0020	42.54	B5999000.0020	47.09
M 3 x 0.5	B5991400.0030	27.19	B5999000.0030	30.90
M 4 x 0.7	B5991400.0040	27.19	B5999000.0040	30.90
M 5 x 0.8	B5991400.0050	27.19	B5999000.0050	30.90
M 6 x 1.0	B5991400.0060	28.72	B5999000.0060	32.37
M 8 x 1.25	B5991400.0080	35.86	B5999000.0080	41.04
M 10 x 1.5	B5991400.0100	39.02	B5999000.0100	44.34



One Tool For Multiple Applications

MultiTHREAD Single Plane



2XD – TIN T21 COATED – 0° HELIX

	Size	EDP No.	List \$
MINIATURE SIZES	0	GFS13705.5033	95.10
	1	GFS23705.5000	96.01
	2	GFS23705.5001	96.01
	4	GFS23705.5003	96.01
	STI 4	GFS23705.5611	96.01
	5	GFS23705.5004	96.01
	6	GFS23705.5005	96.01
	STI 6	GFS23105.5613	137.81
	8	GFS23705.5006	96.01
	STI 8	GFS23105.5614	137.81
STANDARD SIZES	10	GFS23105.5007	137.81
	1/4	GFS23105.5009	137.81
	5/16	GFS33105.5010	153.22
	3/8	GFS33105.5011	164.55
	7/16	GFS33105.5012	180.96
	1/2	GFS33105.5013	223.12
	5/8	GFS33105.5015	241.62
	3/4	GFS33105.5016	267.27

3XD – TIN T21 COATED – 0° HELIX

	Size	EDP No.	List \$
MINIATURE SIZES	2	GFS83705.5001	135.45
	4	GFS83705.5003	135.45
	6	GFS83705.5005	135.45
	8	GFS83705.5006	154.94
STANDARD SIZES	10-24	GFS83705.5007	154.94
	10-32	GFS83705.5041	154.94
	1/4-20	GFS83105.5009	184.23
	1/4-28	GFS83105.5043	184.23
	5/16-18	GFS83105.5010	225.39
	5/16-24	GFS83105.5044	225.39
	3/8-16	GFS83105.5011	225.39
	3/8-24	GFS83105.5045	164.80
	7/16-14	GFS83105.5012	275.17
	7/16-20	GFS83105.5046	275.17
	1/2	GFS83105.5013	312.06
	5/8	GFS83105.5015	312.06
	3/4	GFS83105.5016	411.70

Distributed by:

2001 Lisbon St
Lewiston, ME 04243-1375

276 Newport Rd
Suite 201
New London, NH 03257

4524 Green Point Dr
Suite 103
Greensboro, NC 27410

6295 E Molloy Rd
East Syracuse, NY 13057

MultiTHREAD Full Form



2XD – TIN T21 COATED – 15° HELIX – SOLID

	Size	EDP No.	List \$
INCH	10-24	GFR15105.5007	182.21
	1/4-20	GFR15105.5009	182.21
	5/16-18	GFR15105.5010	182.21
	3/8-16	GFR15105.5011	188.25
	7/16-14	GFR15105.5012	207.12
	1/2-13	GFR15105.5013	251.00
	5/8-11	GFR15105.5015	276.07
	3/4-10	GFR15105.5016	301.14
	7/8-9	GFR15105.5017	313.76
	1"-8 & 1 1/8-8	GFR15105.5018	351.59
	10-32	GFR15105.5041	182.21
	1/4-28	GFR15105.5043	182.21
	5/16-24	GFR15105.5044	182.21
	3/8-24	GFR15105.5045	188.25
	7/16-20	GFR15105.5046	207.12
	1/2-20	GFR15105.5047	251.00
3/4-16	GFR15105.5050	296.61	
METRIC	M6	GFR15105.0060	183.57
	M8	GFR15105.0080	183.57
	M10	GFR15105.0100	184.30
	M12	GFR15105.0112	195.57

2XD – TIN T21 COATED – 15° HELIX – COOLANT FED

	Size	EDP No.	List \$
INCH	1/4-20	GFR35105.5009	197.77
	5/16-18	GFR35105.5010	197.77
	3/8-16	GFR35105.5011	205.23
	7/16-14	GFR35105.5012	224.99
	1/2-13	GFR35105.5013	273.13
	5/8-11	GFR35105.5015	300.34
	3/4-10	GFR35105.5016	326.77
	7/8-9	GFR35105.5017	340.80
	1"-8 & 1 1/8-8	GFR35105.5018	382.29
	10-32	GFR35105.5041	197.77
	1/4-28	GFR35105.5043	197.77
	5/16-24	GFR35105.5044	197.77
	3/8-24	GFR35105.5045	205.23
	7/16-20	GFR35105.5046	224.99
	1/2-20	GFR35105.5047	273.13
	9/16-18 & 5/8-18	GFR35105.5048	300.34
3/4-16	GFR35105.5050	340.80	
7/8-14 & 1"-14	GFR35105.5051	356.59	
METRIC	M6	GFR35105.0060	215.63
	M8	GFR35105.0080	215.63
	M10	GFR35105.0100	223.24
	M12	GFR35105.0112	244.82
	M14	GFR35105.0114	309.39
	M16	GFR35105.0116	309.22
M20	GFR35105.0120	350.88	